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D5208-041
Job Sheet 194713



Part No: D5208-041

Job Qty: 31 pcs

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM IPP REV:C 15.06.22 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	31 pcs		6/14/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		MAY 14 2019
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	Small Fab - 2 - B4B	31 pcs	6/14/19	0.00 2.43	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
130	QC 5	31 pcs	6/14/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
140	Packaging 3-1 - Stock - B4B	31 pcs	6/14/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B

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					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	31 pcs	6/14/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	21 MAY 15 2019
					QC 21 - SA - 53	21
Part Op 110 - (Pick Kit) Descriptions: 120 - (Small Fab) 130 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5208-1	Blanking Plate GA132	62 pcs (2 ea)	110-Packaging 1 - Pick Kit	8177798
D5208-3	Guide GA132	62 pcs (2 ea)	110-Packaging 1 - Pick Kit	8177122
FM5001-050	Anchor Nut, Floating ST561	31 pcs (1 ea)	110-Packaging 1 - Pick Kit	817136684
LN9038-0526	Screw ST564	31 pcs (1 ea)	110-Packaging 1 - Pick Kit	8178692
MS20427M3-3	Rivet ST311	62 Ea (2 ea)	110-Packaging 1 - Pick Kit	8120514
MS20615-3M3	Rivet ST306	62 Ea (2 ea)	110-Packaging 1 - Pick Kit	8124859-40
NAS1149C0332R	Washer ST266	31 Ea (1 ea)	110-Packaging 1 - Pick Kit	8174158

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5208-1	62	84	0
	D5208-3	62	76	0
	FM5001-050	31	34	0
	LN9038-0526	31	116	0
	MS20427M3-3	62	2,571	0
	MS20615-3M3	62	1,425	0
	NAS1149C0332R	31	4,617	0

Part Specifications

Specifications could not be found.

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Container No: S181010



Part: D5208-041

Job No: 194713

Serial No/Batch: S181010

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/14/19